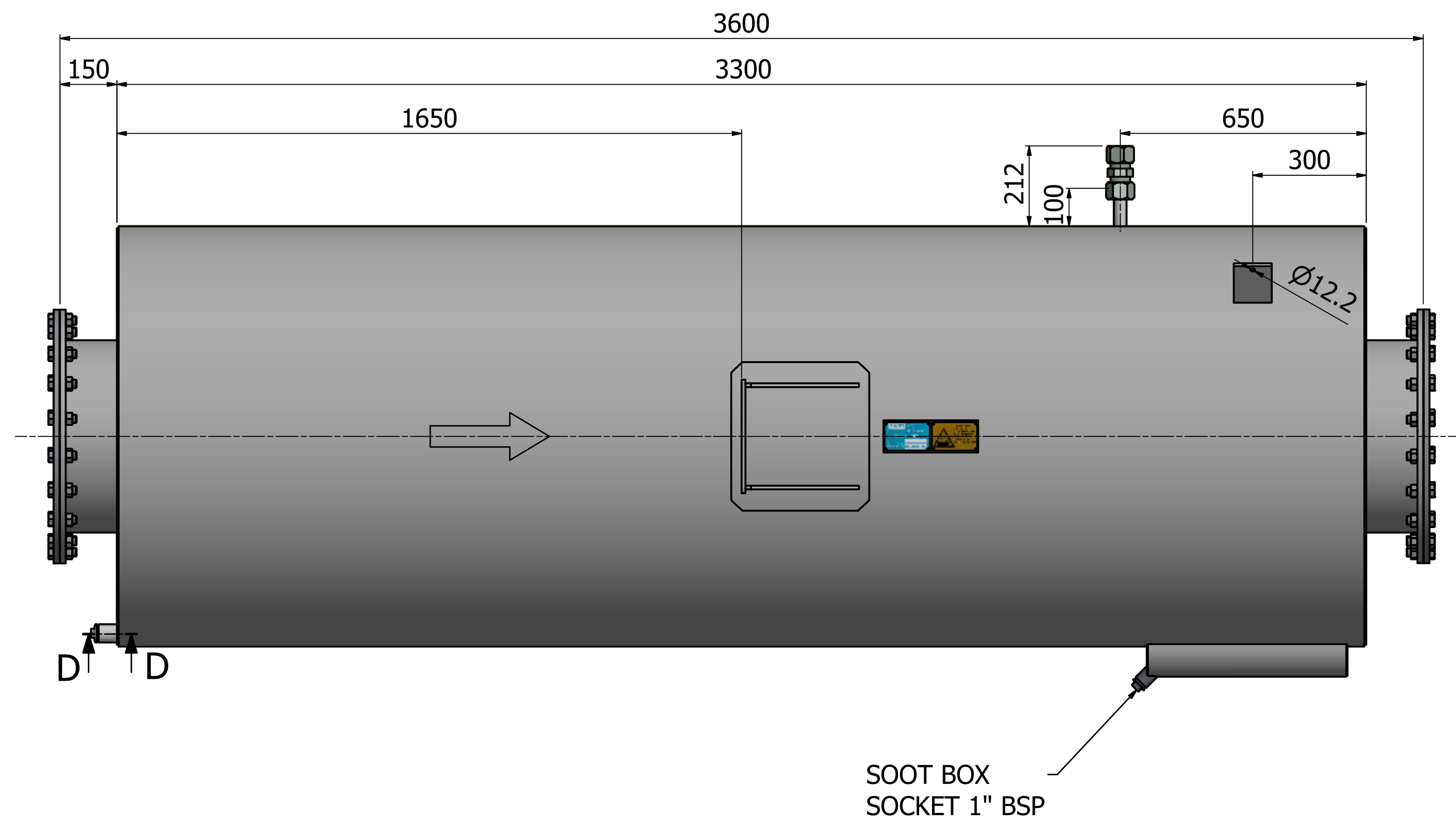
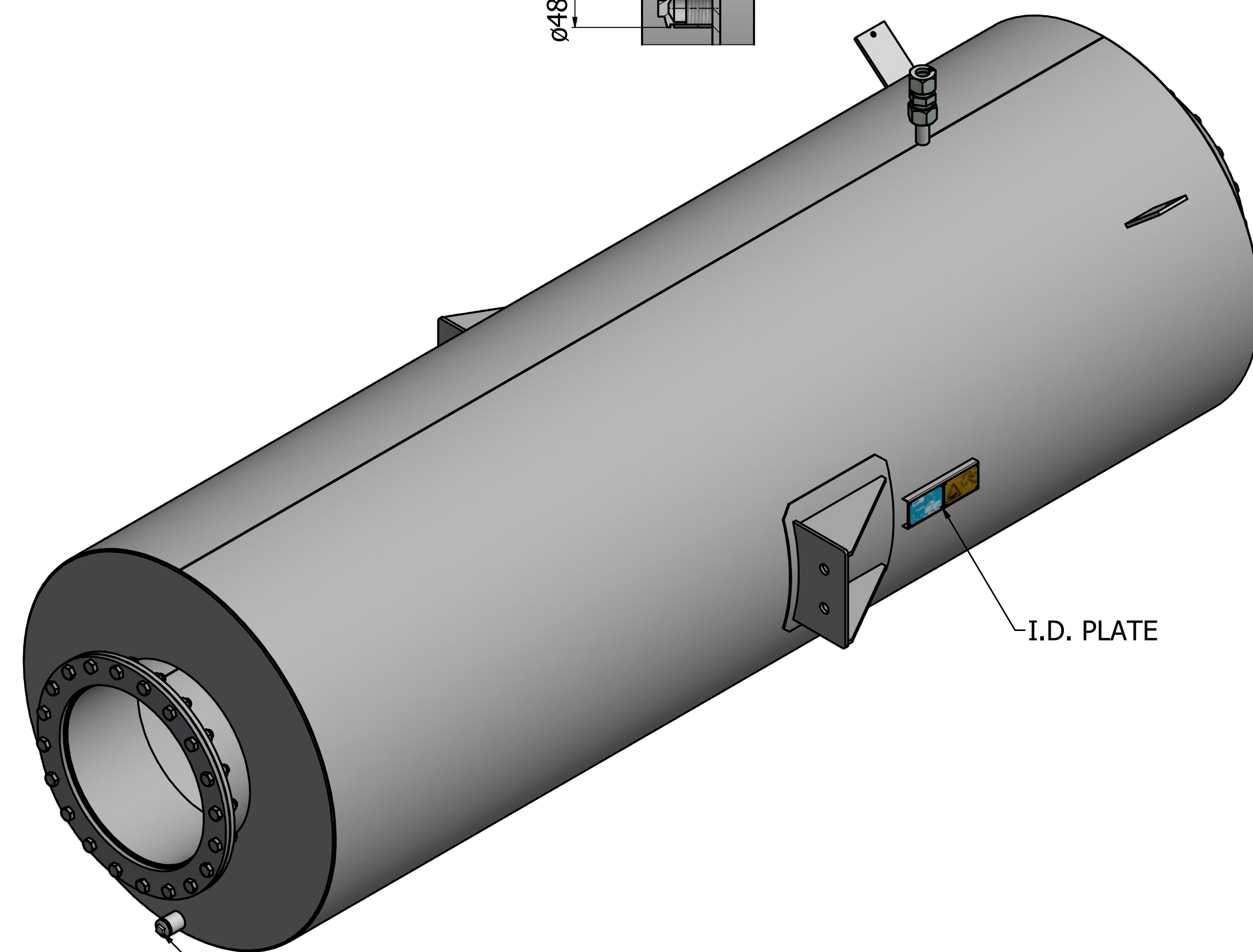
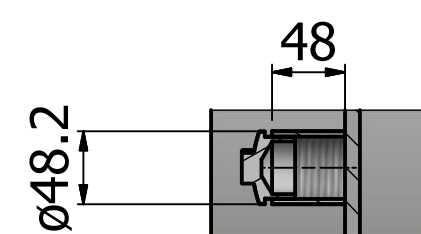
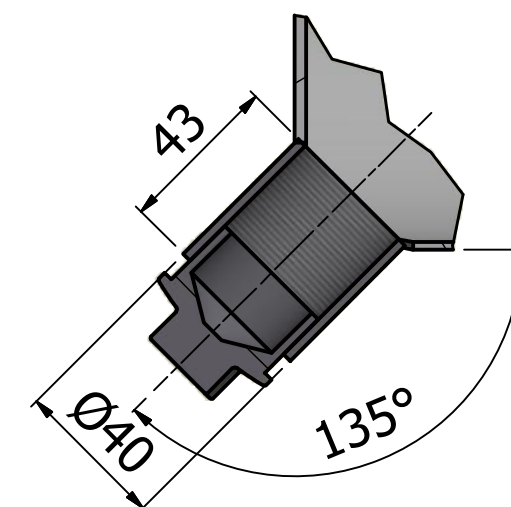




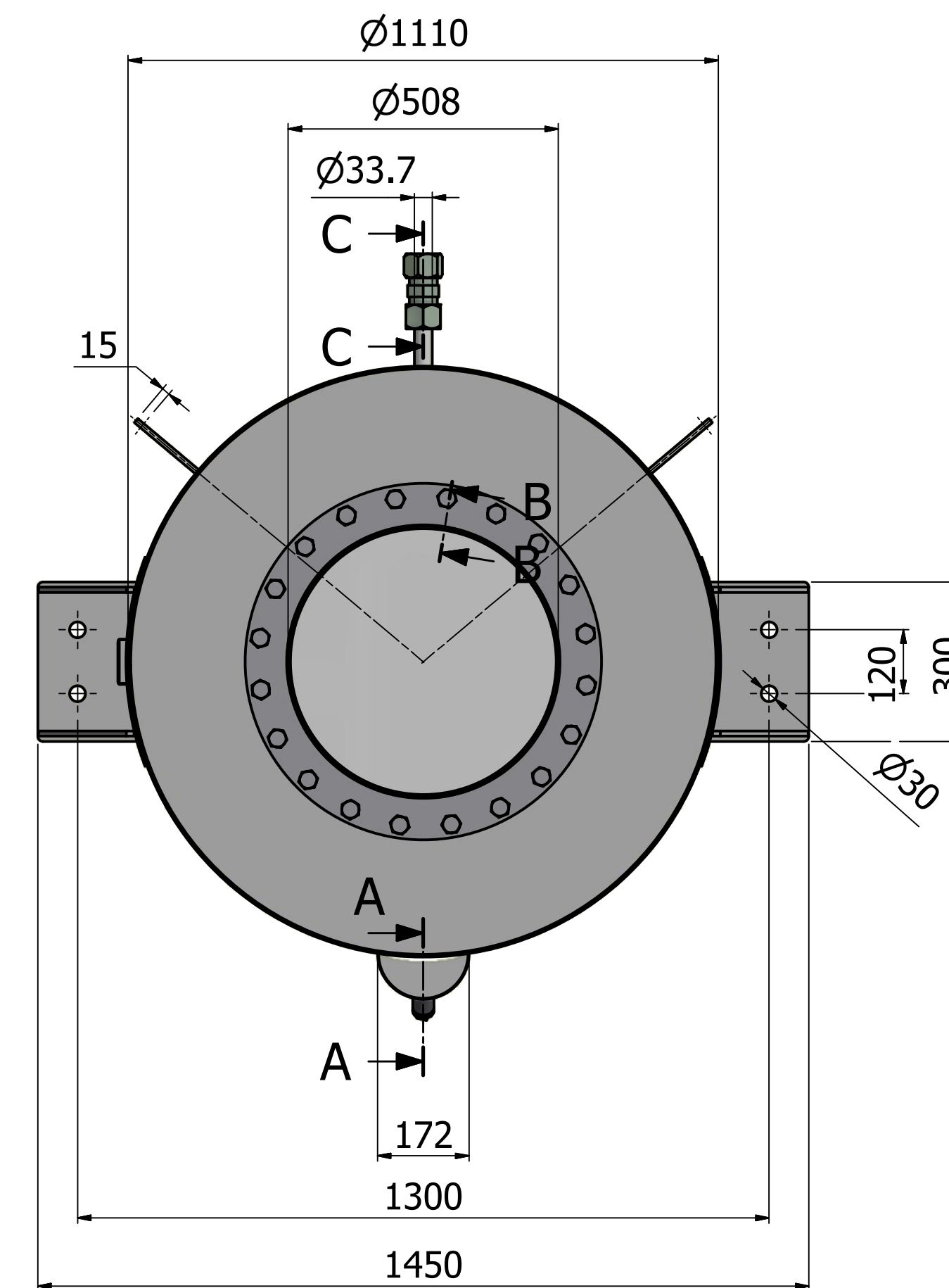
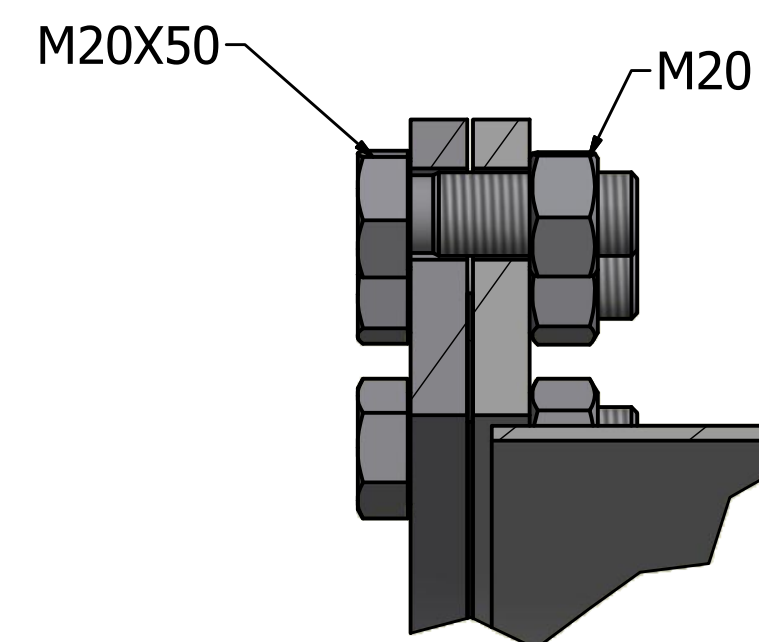
D-D (1:5)



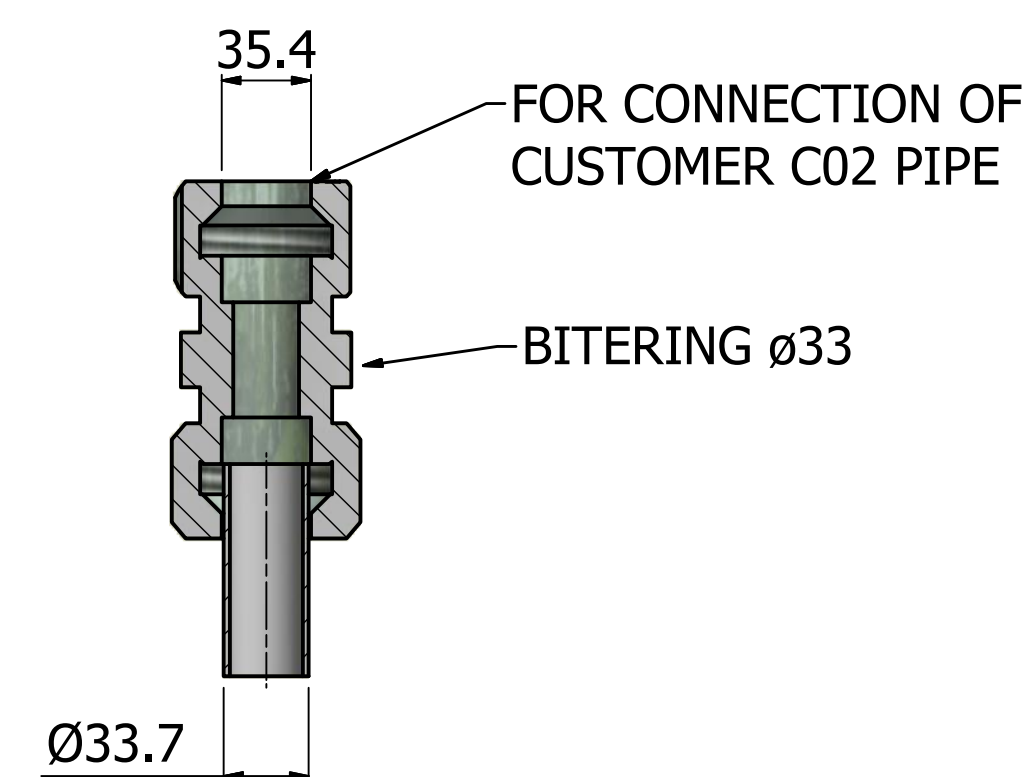
A-A (1 : 2)



B-B (1 : 2)



C-C (1:3)



MATERIAL: AISI316
WEIGHT APPROX.: 750 kg
FLANGES ACC.: DIN2576 PN10
FINISH: PICKLED AND PASSIVATED

WELDING QUALITY ACC. 5817 CLASS C				F							
GENERAL TOLERANCES:				E							
- LASER CUT PARTS ACC. DIN EN ISO 9013 - CLASS I				D							
- PLASMA CUT PARTS ACC. DIN EN ISO 9013 - CLASS II				C	04-04-2016	MATERIAL CHANGED	RZ	IS			
- MACHINED PARTS ACC. DIN EN ISO 2768-1 - CLASS M				B	01-03-2016	REVISED AT CUSTOMER REQUEST	CC				
- WELDED CONSTRUCTIONS ACC. EN ISO 13920 B-D-H				A	04-02-2016	FOR REVIEW	RZ	AN			
() - DIMENSION CHECK				REV.	DATE	DESCRIPTION	DRAWN	CHECK	APPR.	QA	CL. APPR.
EN ISO 13920 B-D-H (WELDED CONSTRUCTIONS WITHOUT TOLERANCE INDICATION):				title: HMC-NB500-SP3							
DIMENSIONS				discom				client:			
U/I				EXHAUST TECHNOLOGY				order no. client:			
400 mm				Discom B.V.				projection:			
1000 mm				Staalindustrieweg 5				order no.:			
2000 mm				2952 AT Alblasserdam				1006799			
4000 mm				the Netherlands				units:			
>4001 mm				Email : info@discom.eu				1 mm			
				Telephone : +31(0)78 68 10 960				drawing no.:			
				Telefax : +31(0)78 68 10 970				Q1006799-003-rev-c			
				ALL RIGHTS RESERVED				sheet no.:			
								1 of 1			
								format:			
								A1			